

Claims:

1. Packaging machine (1) with means (2) to form a planar material (5) in order to produce a packaging (10), characterized in that the packaging machine (1) comprises inline scoring means (20) to provide a score (6, 24, 25) in the planar material (5) prior to forming.
2. Packaging machine (1) according to claim 1, characterized in that the scoring means (20) is a laser.
3. Packaging machine (1) according to any of the preceding claims, characterized in that the scoring pattern is changeable by a software modification.
4. Packaging machine (1) according to any of the preceding claims, characterized in that during inline scoring the planar material (5) is moved horizontally or vertically.
5. Packaging machine (1) according to any of the preceding claims, characterized in that the packaging machine (1) comprises switching means (22) to produce a score in the planar material along a first line (240) and along a second line (250) by switching the impact point of the laser beam (23, 24, 25) to the planar material (5) between the first and the second line (240, 250).
6. Packaging machine (1) according to any of the preceding claims, characterized in that the switching means (22) comprise a mechanically movable object, especially a mirror, directing the laser beam differently depending on the position of the object.
7. Packaging machine (1) according to any of the preceding claims, characterized in that the switching means (22) are provided such that the laser beam (23, 24, 25) is directed differently depending on an electrical field, applied especially to a Kerr-cell.

8. Packaging machine (1) according to any of the preceding claims, characterized in that the packaging machine (1) is a horizontal or a vertical flowwraper.
9. Method to produce a scored package from a film, whereas the film is shaped to form the package and the film is scored, characterized in that, the film is scored while it is transported on in the packaging machine.
10. Method according to claim 9, characterized in, that it is scoring takes place prior, during or after the forming of the film.
11. Method according to one of the preceding claims, characterized in, that one or two films are sealed.
12. Method according to claim 11, characterized in, that the scoring takes place prior during or after the sealing.